Safety Data Sheet

Issue Date: 06-Apr-2010 Revision Date: 11-Sep-2020 Version 1

1. IDENTIFICATION

Product identifier

Product Name 316L Stainless Steel Iron Chrome Aluminum (FeCrAl)

Other means of identification

SDS # INTRA-010

Recommended use of the chemical and restrictions on use

Recommended Use For industrial use.

Details of the supplier of the safety data sheet

Supplier Address IntraMicron, Inc. 368 Industry Dr. Auburn, AL 36832

Emergency telephone number

Company Phone Number 334-502-2973

Emergency Telephone INFOTRAC 1-352-323-3500 (International)

1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Metallic fiber Physical state Solid Odor None

Classification

Acute toxicity - Oral	Category 4
Respiratory sensitization	Category 1
Skin sensitization	Category 1
Carcinogenicity	Category 1B
Specific target organ toxicity (repeated exposure)	Category 1

Signal Word

Danger

Hazard statements

Harmful if swallowed

May cause allergy or asthma symptoms or breathing difficulties if inhaled

May cause an allergic skin reaction

May cause cancer

Causes damage to organs through prolonged or repeated exposure



Precautionary Statements - Prevention

Obtain special instructions before use

Do not handle until all safety precautions have been read and understood

Use personal protective equipment as required

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

In case of inadequate ventilation wear respiratory protection

Contaminated work clothing must not be allowed out of the workplace

Wear protective gloves

Do not breathe dust/fume/gas/mist/vapors/spray

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention IF ON SKIN: Wash with plenty of water and soap

Wash contaminated clothing before reuse

If skin irritation or rash occurs: Get medical advice/attention

IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing

If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell

Rinse mouth

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards

Very toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No	Weight-%
Iron	7439-89-6	60-88
Chromium	7440-47-3	10-30
Nickel	7440-02-0	0-27
Aluminum	7429-90-5	<10
Yttrium	7440-65-5	<8
Molybdenum	7439-98-7	<6
Manganese	7439-96-5	<6
Copper	7440-50-8	<6
Sulfur	7704-34-9	<2
Silicon	7440-21-3	<1
Phosphorus	7723-14-0	<2
Cobalt	7440-48-4	<1

^{**}If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.**

4. FIRST AID MEASURES

Description of first aid measures

General Advice If exposed or concerned: Get medical advice/attention.

Eye Contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids.

Consult a physician.

Skin Contact Wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin

irritation or rash occurs: Get medical advice/attention.

Inhalation If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable

for breathing. If experiencing respiratory symptoms: Call Poison Control or doctor/physician.

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Ingestion Call a poison center or doctor/physician if you feel unwell. Rinse mouth.

Most important symptoms and effects, both acute and delayed

Symptoms Causes mild skin irritation. Harmful if swallowed. May cause allergy or asthma symptoms or

breathing difficulties if inhaled. May cause an allergic skin reaction. May cause cancer.

Causes damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Water, carbon dioxide or dry chemical ('D' type Extinguisher).

Unsuitable Extinguishing Media ABC type extinguishers will NOT WORK (fire is too hot).

Specific Hazards Arising from the Chemical

May burn (hot) if ignited, highly dependent on fiber diameter.

Hazardous combustion products Thermal decomposition or combustion may produce oxides of Nickel, Iron, Copper, Molybdenum and Manganese.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal PrecautionsUse personal protective equipment as required.

Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Sweep up spills and place in a waste disposal container. Flush area with water.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Obtain special instructions before use. Do not handle until all safety precautions have been

read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. In case of inadequate ventilation wear respiratory protection. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves. Do not breathe

dust/fume/gas/mist/vapors/spray.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store locked up.

Incompatible Materials Strong acids.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Chromium 7440-47-3	TWA: 0.5 mg/m³ inhalable particulate matter	TWA: 1 mg/m³ (vacated) TWA: 1 mg/m³	IDLH: 250 mg/m ³ TWA: 0.5 mg/m ³
Nickel 7440-02-0	TWA: 1.5 mg/m³ inhalable particulate matter	TWA: 1 mg/m³ (vacated) TWA: 1 mg/m³	IDLH: 10 mg/m³ IDLH: 10 mg/m³ Ni TWA: 0.015 mg/m³ TWA: 0.015 mg/m³ except Nickel carbonyl Ni
Aluminum 7429-90-5	TWA: 1 mg/m³ respirable particulate matter	TWA: 15 mg/m³ total dust TWA: 5 mg/m³ respirable fraction (vacated) TWA: 15 mg/m³ total dust (vacated) TWA: 5 mg/m³ respirable fraction (vacated) TWA: 5 mg/m³ Al Aluminum	TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust TWA: 5 mg/m³ Al
Yttrium 7440-65-5	TWA: 1 mg/m ³	TWA: 1 mg/m³ (vacated) TWA: 1 mg/m³	IDLH: 500 mg/m ³ TWA: 1 mg/m ³
Manganese 7439-96-5	TWA: 0.02 mg/m³ respirable particulate matter TWA: 0.1 mg/m³ inhalable particulate matter TWA: 0.02 mg/m³ Mn respirable particulate matter TWA: 0.1 mg/m³ Mn inhalable particulate matter	(vacated) TWA: 1 mg/m³ fume (vacated) STEL: 3 mg/m³ fume (vacated) Ceiling: 5 mg/m³ Ceiling: 5 mg/m³ fume Ceiling: 5 mg/m³ Mn	IDLH: 500 mg/m³ IDLH: 500 mg/m³ Mn TWA: 1 mg/m³ fume TWA: 1 mg/m³ Mn STEL: 3 mg/m³ STEL: 3 mg/m³ Mn
Molybdenum 7439-98-7	TWA: 10 mg/m³ inhalable particulate matter TWA: 3 mg/m³ respirable particulate matter TWA: 10 mg/m³ Mo inhalable particulate matter TWA: 3 mg/m³ Mo respirable particulate matter	TWA: 15 mg/m³ total dust (vacated) TWA: 10 mg/m³ (vacated) TWA: 10 mg/m³ Mo	IDLH: 5000 mg/m³ IDLH: 5000 mg/m³ Mo
Copper 7440-50-8	TWA: 0.2 mg/m³ fume TWA: 1 mg/m³ Cu dust and mist	TWA: 0.1 mg/m³ fume TWA: 1 mg/m³ dust and mist (vacated) TWA: 0.1 mg/m³ Cu dust, fume, mist	IDLH: 100 mg/m³ dust, fume and mist IDLH: 100 mg/m³ Cu dust and mist TWA: 1 mg/m³ dust and mist TWA: 0.1 mg/m³ fume TWA: 1 mg/m³ Cu dust and mist
Silicon 7440-21-3	-	TWA: 15 mg/m³ total dust TWA: 5 mg/m³ respirable fraction (vacated) TWA: 10 mg/m³ total dust (vacated) TWA: 5 mg/m³ respirable fraction	TWA: 10 mg/m³ total dust TWA: 5 mg/m³ respirable dust
Phosphorus 7723-14-0	-	(vacated) TWA: 0.1 mg/m³ Phosphorus (yellow)	-
Cobalt 7440-48-4	TWA: 0.02 mg/m³ inhalable particulate matter TWA: 0.02 mg/m³ Co inhalable particulate matter	TWA: 0.1 mg/m³ dust and fume (vacated) TWA: 0.05 mg/m³ dust and fume	IDLH: 20 mg/m³ dust and fume TWA: 0.05 mg/m³ dust and fume

Appropriate engineering controls

Engineering Controls Showers. Eyewash stations. Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Wear safety glasses with side shields when a potential for dust is present.

Skin and Body Protection Thin or thick Nitrile, Latex or leather gloves should be worn when handling fiber.

Respiratory Protection Dust mask should be worn when fiber may become airborne.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Solid

Appearance Metallic fiber Odor None

Color Not determined Odor Threshold Not determined

Property Values Remarks • Method

pH Not determined

Melting point / freezing point >1370 °C / >2500 °F

Boiling point / boiling range Not determined

>260 °C / >500 °E

Flash point >260 °C / >500 °F
Evaporation Rate Will not evaporate
Flammability (Solid, Gas) Not determined

Flammability Limit in Air

Upper flammability or explosive Not determined

limits

Lower flammability or explosive Not determined

limits

Vapor Pressure Not determined Vapor Density Not determined

Relative Density 7.0-8.1 grams/ cubic centimeter

Water Solubility Not determined Solubility in other solvents Not determined **Partition Coefficient** Not determined **Autoignition temperature** Not determined **Decomposition temperature** Not determined Kinematic viscosity Not determined **Dynamic Viscosity** Not determined **Explosive Properties** Not determined **Oxidizing Properties** Not determined

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization Will not occur.

Conditions to Avoid

Heat, flames and sparks.

Incompatible materials

Strong acids.

Hazardous decomposition products

Thermal decomposition or combustion may produce oxides of Nickel, Iron, Copper, Molybdenum and Manganese.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact Avoid contact with eyes.

Skin Contact Avoid contact with skin.

Inhalation Do not inhale.

Ingestion Harmful if swallowed.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Iron 7439-89-6	= 30 g/kg(Rat)	-	-
Nickel 7440-02-0	> 9000 mg/kg(Rat)	-	> 10.2 mg/L (Rat)1 h
Manganese 7439-96-5	= 9 g/kg(Rat)	-	-
Silicon 7440-21-3	= 3160 mg/kg (Rat)	-	-
Carbon 7440-44-0	> 10000 mg/kg(Rat)	-	-
Cobalt 7440-48-4	= 6171 mg/kg (Rat)	-	> 10 mg/L (Rat)1 h
Sulfur 7704-34-9	> 3000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	> 9.23 mg/L (Rat)4 h
Phosphorus 7723-14-0	= 3030 μg/kg (Rat)	= 100 mg/kg (Rat)	= 4.3 mg/L (Rat)1 h

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes mild skin irritation.

Sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an

allergic skin reaction.

Carcinogenicity May cause cancer.

Chemical name	ACGIH	IARC	NTP	OSHA
Nickel		Group 2B	Known	X
7440-02-0				
Cobalt 7440-48-4	A3	Group 2B	Reasonably Anticipated	Х

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans NTP (National Toxicology Program)

Known - Known Carcinogen

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

STOT - repeated exposure

Causes damage to organs through prolonged or repeated exposure.

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Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

 Oral LD50
 301 mg/kg

 Dermal LD50
 5,524.10 mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Very toxic to aquatic life with long lasting effects.

Component Information

Chemical name	Algae/aquatic plants	Fish	Crustacea
Iron		13.6: 96 h Morone saxatilis mg/L	
7439-89-6		LC50 static	
Nickel	0.18: 72 h Pseudokirchneriella	1.3: 96 h Cyprinus carpio mg/L	100: 48 h Daphnia magna mg/L
7440-02-0	subcapitata mg/L EC50 0.174 -	LC50 semi-static 10.4: 96 h	EC50 1: 48 h Daphnia magna mg/L
	0.311: 96 h Pseudokirchneriella	Cyprinus carpio mg/L LC50 static	EC50 Static
	subcapitata mg/L EC50 static	100: 96 h Brachydanio rerio mg/L	
		LC50	
Copper	0.0426 - 0.0535: 72 h	1.25: 96 h Lepomis macrochirus	0.03: 48 h Daphnia magna mg/L
7440-50-8	Pseudokirchneriella subcapitata	mg/L LC50 static 0.8: 96 h Cyprinus	EC50 Static
	mg/L EC50 static 0.031 - 0.054: 96	carpio mg/L LC50 static 0.3: 96 h	
	h Pseudokirchneriella subcapitata	Cyprinus carpio mg/L LC50 semi-	
	mg/L EC50 static	static 0.052: 96 h Oncorhynchus	
		mykiss mg/L LC50 flow-through	
		0.0068 - 0.0156: 96 h Pimephales	
		promelas mg/L LC50 0.2: 96 h	
		Pimephales promelas mg/L LC50	
		flow-through 0.112: 96 h Poecilia	
		reticulata mg/L LC50 flow-through 0.3: 96 h Pimephales promelas	
		mg/L LC50 static	
Manganese		3.6: 96 h Oncorhynchus mykiss	
7439-96-5		mg/L LC50 semi-static	
Cobalt		100: 96 h Brachydanio rerio mg/L	
7440-48-4		LC50 static	
Sulfur		14: 96 h Lepomis macrochirus mg/L	
7704-34-9		LC50 static 866: 96 h Brachydanio	
7704-54-5		rerio mg/L LC50 static 180: 96 h	
		Oncorhynchus mykiss mg/L LC50	
		static	
Chemical name	Algae/aquatic plants	Fish	Crustacea
Phosphorus		0.011 - 0.028: 96 h Pimephales	0.025 - 0.037: 48 h Daphnia magna

7723-14-0	promelas mg/L LC50 static 0.0	15 - mg/L EC50 Static 0.03: 48 h
	0.032: 96 h Oncorhynchus my	kiss Daphnia magna mg/L EC50
	mg/L LC50 static 100: 96 h	
	Brachydanio rerio mg/L LC50 s	tatic
	0.0017 - 0.0035: 96 h Lepon	nis
	macrochirus mg/L LC50 flov	V-
	through 0.001 - 0.004: 96 h Lep	omis
	macrochirus mg/L LC50 stat	ic

Persistence/Degradability

Not determined.

Bioaccumulation

There is no data for this product.

Mobility Not determined

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and

regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and

regulations.

US EPA Waste Number

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
Chromium		Included in waste streams:	5.0 mg/L regulatory level	
7440-47-3		F032, F034, F035, F037,		
		F038, F039		
Nickel		Included in waste streams:		
7440-02-0		F006, F039		

California Hazardous Waste Status

Chemical name	California Hazardous Waste Status
Chromium	Toxic
7440-47-3	Corrosive
	Ignitable
Nickel	Toxic powder
7440-02-0	Ignitable powder
Aluminum	Ignitable powder
7429-90-5	
Molybdenum	Ignitable powder
7439-98-7	
Manganese	Ignitable powder
7439-96-5	
Copper	Toxic
7440-50-8	
Phosphorus	Toxic
7723-14-0	Ignitable
	Reactive
Cobalt	Toxic powder
7440-48-4	Ignitable powder Toxic
14. TRANSPO	ORT INFORMATION

Please see current shipping paper for most up to date shipping information, including

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exemptions and special circumstances.

DOT Not regulated

IATA Not regulated

IMDG

Note

Marine Pollutant This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION

International Inventories

Chemical name	TSCA	TSCA Inventory	DSL/NDSL	EINECS/ELI	ENCS	IECSC	KECL	PICCS	AICS
		Status		NCS					
Iron	Х	ACTIVE	Х	X	Х	Х	Х	X	Х
Chromium	Х	ACTIVE	X	X	Х	Х	X	X	Х
Nickel	Х	ACTIVE	Х	X	Х	Х	Х	X	Х
Aluminum	Х	ACTIVE	X	X	Х	Х	X	X	Х
Yttrium	Х	ACTIVE	Х	X	Х	Х	X		
Copper	Х	ACTIVE	Х	Х	X	Х	Х	Х	Х
Manganese	Χ	ACTIVE	X	X	Χ	X	X	X	X
Molybdenum	Х	ACTIVE	X	X	Χ	X	X	X	X
Titanium	Х	ACTIVE	X	X	X	X	X	X	X
Carbon	Х	ACTIVE	Χ	X	Х	Х	Х	X	X
Cobalt	Х	ACTIVE	X	X	X	X	X	X	X
Silicon	Х	ACTIVE	X	X	Х	Х	X	X	Х
Sulfur	Х	ACTIVE	Х	X	Х	Х	Х	X	Х
Phosphorus	X	ACTIVE	X	Х	Х	X	X	X	X

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA

Chemical name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Chromium	5000 lb 10 lb		RQ 5000 lb final RQ
7440-47-3			RQ 2270 kg final RQ RQ 10 lb final
			RQ
			RQ 4.54 kg final RQ
Nickel	100 lb		RQ 100 lb final RQ
7440-02-0			RQ 45.4 kg final RQ
Copper	5000 lb		RQ 5000 lb final RQ
7440-50-8			RQ 2270 kg final RQ
Phosphorus	1 lb	1 lb	RQ 1 lb final RQ
7723-14-0			RQ 0.454 kg final RQ

SARA 313

Chemical name	CAS No	Weight-%	SARA 313 - Threshold

			Values %
Chromium - 7440-47-3	7440-47-3	10-30	1.0
Nickel - 7440-02-0	7440-02-0	0-27	0.1
Aluminum - 7429-90-5	7429-90-5	<10	1.0
Copper - 7440-50-8	7440-50-8	<6	1.0
Manganese - 7439-96-5	7439-96-5	<6	1.0
Cobalt - 7440-48-4	7440-48-4	<1	0.1
Phosphorus - 7723-14-0	7723-14-0	<2	1.0

CWA (Clean Water Act)

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Chromium		X	X	
Nickel		X	X	
Copper		X	Х	
Phosphorus	1 lb			X

US State Regulations

<u>California Proposition 65</u>
This product contains the following Proposition 65 chemicals.

Chemical name	California Proposition 65	
Nickel - 7440-02-0	Carcinogen	
Cobalt - 7440-48-4	Carcinogen	

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Chromium 7440-47-3	X	X	Х
Nickel 7440-02-0	Х	Х	Х
Aluminum 7429-90-5	X	X	Х
Yttrium 7440-65-5	X	X	X
Copper 7440-50-8	X	X	Х
Manganese 7439-96-5	X	X	Х
Molybdenum 7439-98-7	X	X	Х
Titanium 7440-32-6	X		
Cobalt 7440-48-4	X	X	Х
Silicon 7440-21-3	Х	Х	Х
Sulfur 7704-34-9	Х	Х	Х
Phosphorus 7723-14-0	Х	Х	Х

16. OTHER INFORMATION

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NFPAHealth Hazards
Not determinedFlammability
Not determinedInstability
Not determinedSpecial Hazards
Not determinedHMISHealth Hazards
1Flammability
1Physical hazards
1Personal Protection
Not determined

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet